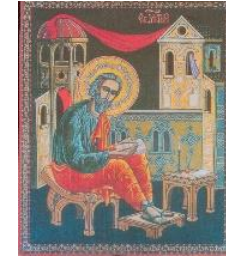




**Bulgarian Academy of Sciences
INSTITUTE OF ROBOTICS**

**България, София 1113, ПК 79, ул. "Акад. Г.Бончев", Бл.2,
Тел.(+359 2) 8732 614, (+359 2) 8723 571, Факс: (+359 2) 8703361
Почетен член на "Съвета на Европейската научна и
културна общност"**



Contemporary methods for modeling and adaptive control of bioprocesses embedded in the software system InSEMCoBio

Velislava Lyubenova, Prof. DSc

**24 October 2024
Craiova, Roumania**

Project working team

1. Velislava Lyubenova, Prof. DSc - project leader
2. Maya Ignatova, Prof. Dr.
3. Olympiya Roeva, Prof. Dr.
4. Dafina Zoteva, Assos. Prof. Dr.
5. Vesela Shopska, Assos. Prof. Dr.
6. Anastasya Zlatkova, Chief assistant, Dr.
7. Ivan Krastev, specialist

Model-based adaptive control algorithms of bioreactors – a brief review

1. General Dynamical Model Approach

2. Developments of General Dynamical Model Approach

- ✓ New formalization of biotechnological processes' kinetics
- ✓ Derivation and tuning of the general software sensor of the full kinetics of biotechnological processes
- ✓ General algorithm for fully adaptive linearizing control with software sensors

3. Applications of proposed theoretical solutions

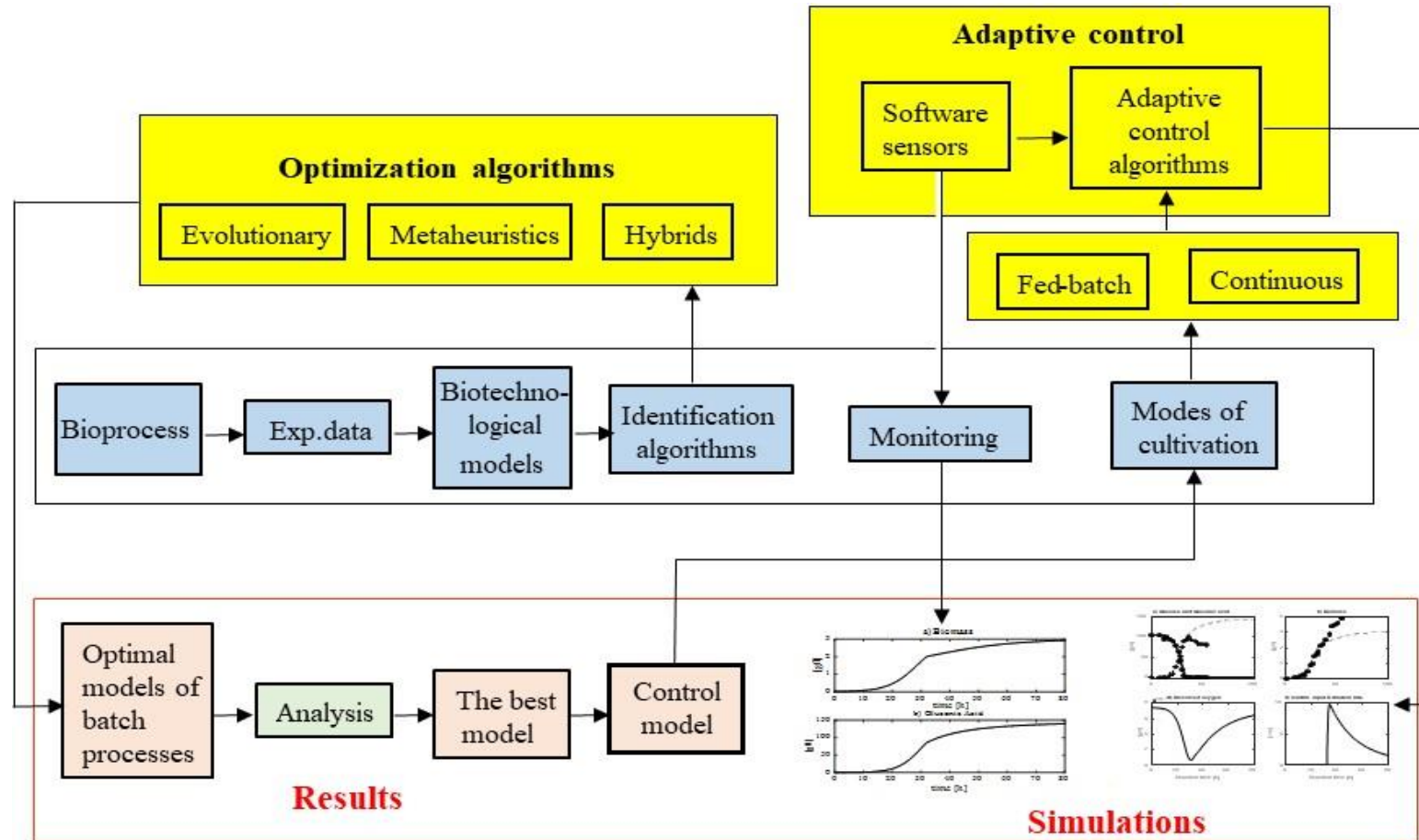
Three control strategies:

- ✓ fully adaptive control of the main substrate
- ✓ partially adaptive control of intermediate metabolite
- ✓ stabilization of the desired physiological state

4. Discussion

Development of a Interactive System for Education in Modelling and Control of Biotechnological Processes (InSEMCoBio)

1. Modules and functions of InSEMCoBio
2. Demonstration of results for concrete processes

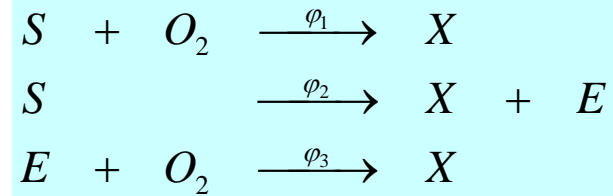


Scheme of the interactive system InSEMCoBio

Model-based adaptive control algorithms of bioreactors – a brief review

1. General Dynamical Model Approach

Bastin, G., D. Dochain. On-line estimation and adaptive control of bioreactors. Amsterdam, Oxford, New York, Tokyo: Elsevier, 1990, p.378.



$$\frac{d\xi}{dt} = \sum_{j \approx i} (\pm) k_{ij} \varphi_j - D\xi + F_i - Q_i$$

ξ - component i in the liquid phase in the reactor;

k - yield coefficient: (+) if the component is a *product* ; (-) if the component is a *substrate*;

φ - reaction rate j ;

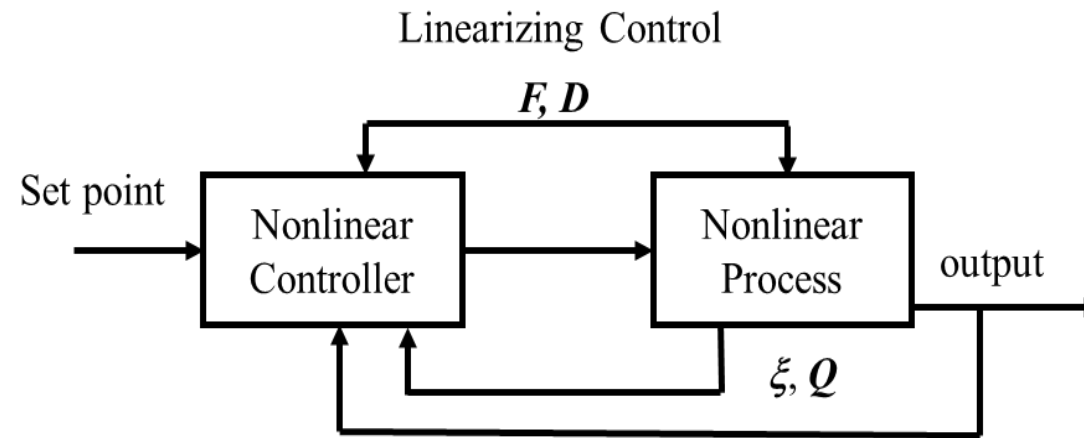
F - the mass feed rate in the reactor of the component ξ_i ;

Q - the rate of mass outflow of the component ξ_i from the reactor in gaseous form.

1. General Dynamical Model Approach

Process kinetics Transport dynamics

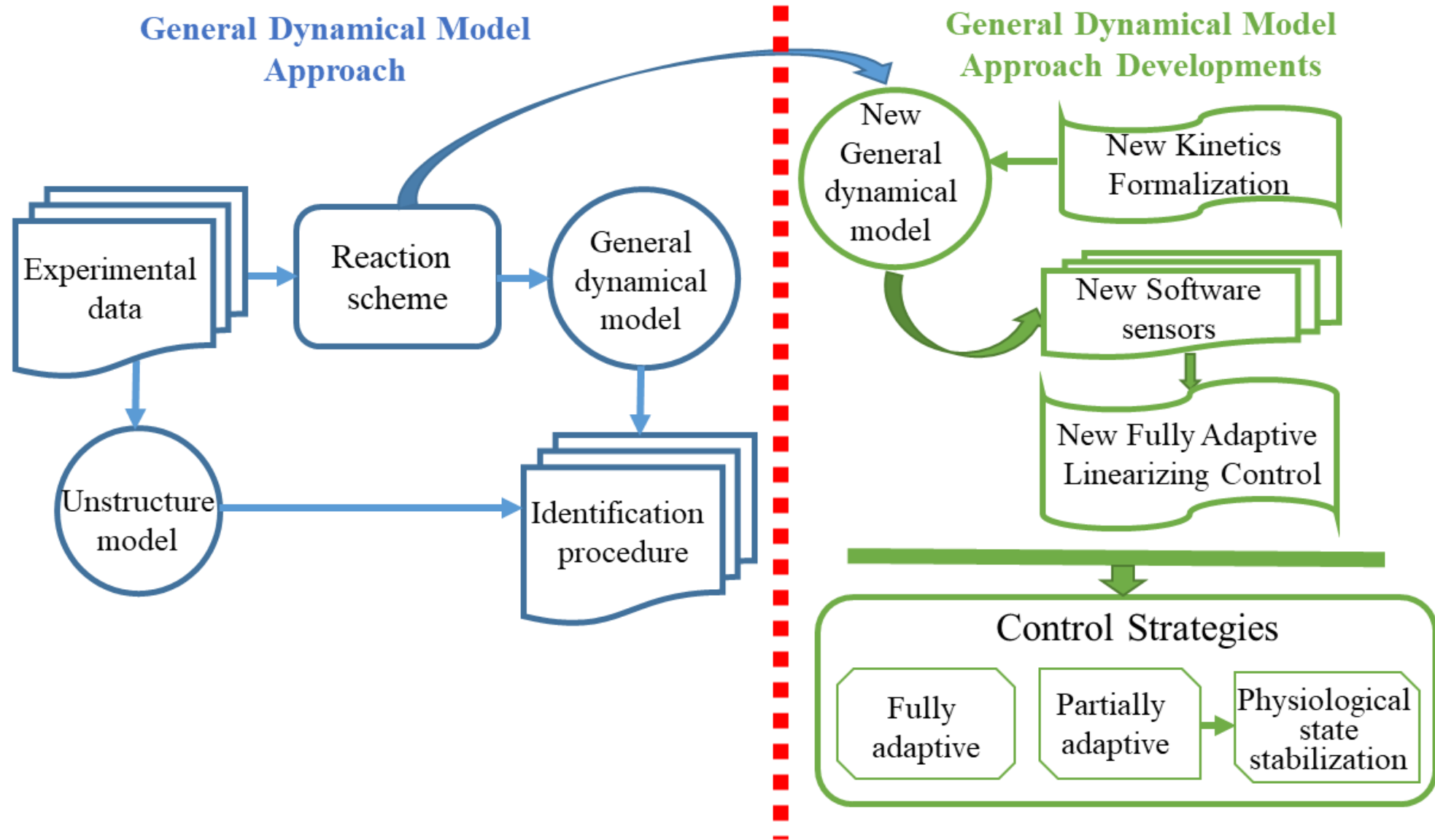
$$d\xi/dt = K\varphi - D\xi + F - Q$$



Scheme of linearizing control

Model-based adaptive control algorithms of bioreactors – a brief review

2. Developments of General Dynamical Model Approach




Classic GDM approach and the proposed developments – a comparison.

Model-based adaptive control algorithms of bioreactors – a brief review

2. Developments of General Dynamical Model Approach

- ✓ New formalization of biotechnological processes' kinetics


$$\frac{d\xi}{dt} = \mathbf{K}\varphi(t) - D\xi + F - Q$$

Partially known

$$\frac{d\xi_m}{dt} = \phi(t) - D\xi_m + F_m - Q_m$$

Unknown

\mathbf{K} – constant yield coefficient matrix

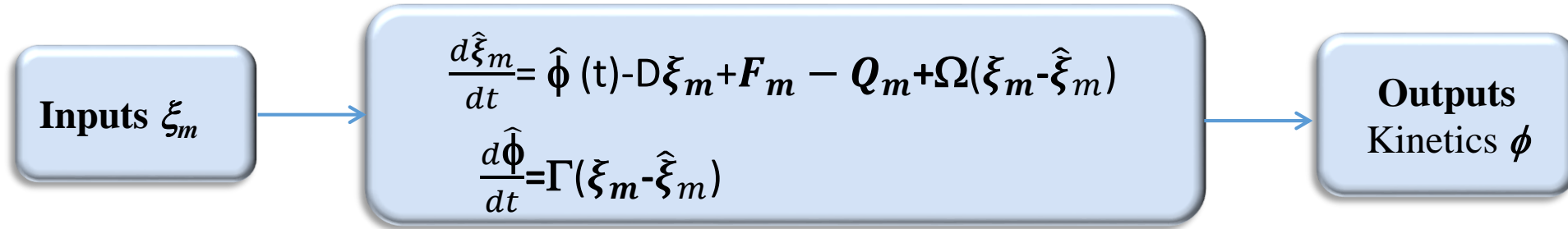
$\varphi(t)$ – reaction rate vector

$\phi(t)$ – unknown time-varying parameters vector

Model-based adaptive control algorithms of bioreactors – a brief review

2. Developments of General Dynamical Model Approach

- ✓ Derivation and tuning of the general software sensor of the full kinetics of biotechnological processes



Ω and $\Gamma \in \mathbb{R}_{nm \times nm}$ - matrices with tuning estimator parameters

Theorem: Under admissible limitations of the kinetics and measurements noises, estimation errors are asymptotically bounded for all t as follows:

$$\limsup_{t \rightarrow \infty} |\tilde{\xi}_1(t)| \leq \frac{2m_{21}\delta\beta_{11}}{\sqrt{\omega_1^2 - 4\gamma_1}} + \frac{\beta_{21}}{\gamma_1}$$

$$\limsup_{t \rightarrow \infty} |\tilde{\phi}_1(t)| \leq m_{21}\beta_{11} + \omega_1 \frac{\beta_{21}}{\gamma_1}$$

where $\beta_{11} = D + \omega_1$ and $\beta_{21} = m_{21}\gamma_1 + m_{11}$

$$\delta = \left(\frac{\lambda_1}{\lambda_2} \right)^{\lambda_1 / \lambda_1 - \lambda_2} - \left(\frac{\lambda_1}{\lambda_2} \right)^{\lambda_2 / \lambda_1 - \lambda_2}$$

Model-based adaptive control algorithms of bioreactors – a brief review

2. Developments of General Dynamical Model Approach

- ✓ Derivation and tuning of the general software sensor of the full kinetics of biotechnological processes

$$\omega_{opt} = \arg \min_{\omega} (\limsup_{t \rightarrow \infty} |\tilde{\phi}_u(t)|)$$

$$\omega_{opt} = 2\zeta \sqrt{\frac{m_1}{2m_2}}$$

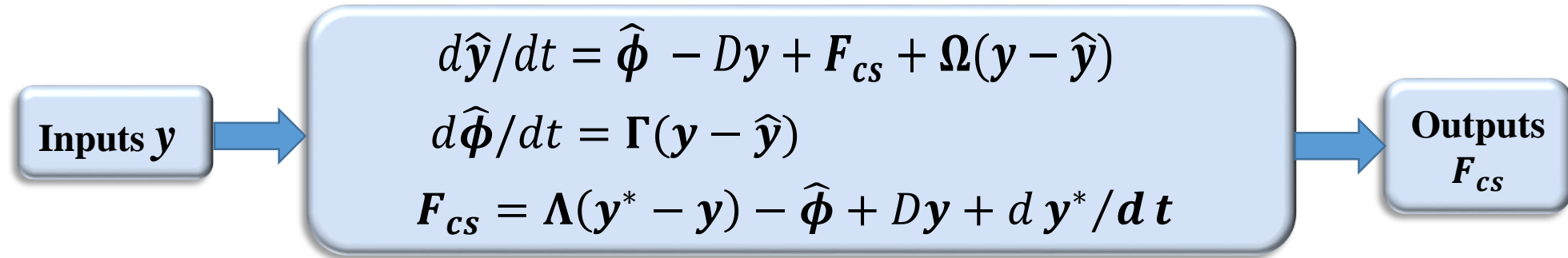
$$\gamma_{opt} = \frac{\omega_{opt}^2}{4\zeta^2}$$

m_1 and m_2 are upper bounds of kinetics derivative and measurement noise

Model-based adaptive control algorithms of bioreactors – a brief review

2. Developments of General Dynamical Model Approach

- ✓ General algorithm for fully adaptive linearizing control with software sensors



$$\frac{d\check{\boldsymbol{\xi}}_{cs}}{dt} = \mathbf{K}_{cs}\boldsymbol{\varphi}_{cs}(\check{\boldsymbol{\xi}}) - D\check{\boldsymbol{\xi}}_{cs} + \mathbf{F}_{cs}$$

$\mathbf{y} = \check{\boldsymbol{\xi}}_{cs}$ - vector \mathbf{y} is assumed to be the vector $\check{\boldsymbol{\xi}}_{cs}$ of concentrations of the controlled measured substrates

where $\boldsymbol{\Lambda} \in \mathbb{R}^{cs \times cs} [1/h]$ is a diagonal matrix containing the control design parameters, $\check{\boldsymbol{\xi}}_{cs} \in \mathbb{R}^{cs \times 1} [g/l]$ is a vector of the concentrations of the controlled feeding substrates (c_s indicates their number); $\mathbf{K}_{cs} \in \mathbb{R}^{cs \times n_{cs}} [g/g]$ represents the yield coefficient matrix, related to the kinetics of $\check{\boldsymbol{\xi}}_{cs}$ (n_{cs} indicates the number of the reaction rates), $\boldsymbol{\varphi}_{cs} \in \mathbb{R}^{n_{cs} \times 1} [g/lh]$ stands for the reaction rates vector and $\mathbf{F}_{cs} \in \mathbb{R}^{cs \times 1} [g/lh]$ is the mass feed rate of the substrate $\check{\boldsymbol{\xi}}_{cs}$ in the bioreactor.

Model-based adaptive control algorithms of bioreactors – a brief review

2. Developments of General Dynamical Model Approach

- ✓ General algorithm for fully adaptive linearizing control with software sensors

Theorem: Under assumptions A1 – A9, the estimation errors of y and ϕ_1 are bounded for all t and asymptotically bounded as follows:

$$\limsup_{t \rightarrow \infty} |\tilde{y}_1(t)| \leq \frac{2m_{21}\delta\beta_{11}}{\sqrt{\omega_1^2 - 4\gamma_1}} + \frac{\beta_{21}}{\gamma_1}$$
$$\limsup_{t \rightarrow \infty} |\tilde{\phi}_1(t)| \leq m_{21}\beta_{11} + \omega_1 \frac{\beta_{21}}{\gamma_1}$$

and then the error between the state (y) and the reference is bounded as follows:

$$\limsup_{t \rightarrow \infty} |y - y^*| \leq \frac{m_{21}\beta_{11} + \omega_1 \frac{\beta_{21}}{\gamma_1} + (D + \gamma_1)m_{21}}{\gamma_1}$$

$$\beta_{11} = D + \omega_1 \quad \text{and} \quad \beta_{21} = m_{21}\gamma_1 + m_{11}$$

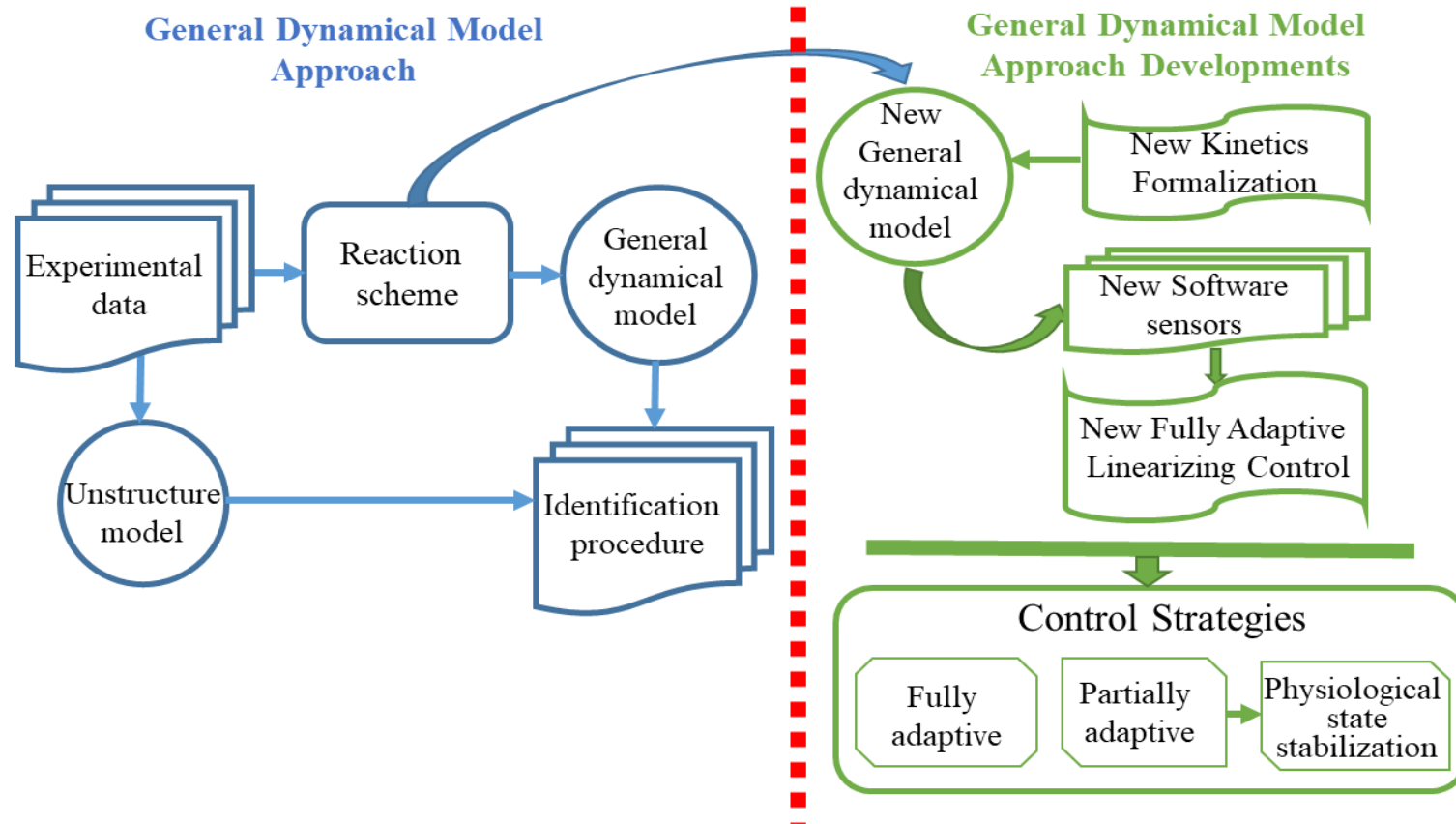
$$\delta = \left(\frac{\lambda_1}{\lambda_2}\right)^{\lambda_1/(\lambda_1 - \lambda_2)} - \left(\frac{\lambda_1}{\lambda_2}\right)^{\lambda_2/(\lambda_1 - \lambda_2)}$$

Model-based adaptive control algorithms of bioreactors – a brief review

3. Applications of proposed theoretical solutions

Three control strategies:

- ✓ fully adaptive control of the main substrate
- ✓ partially adaptive control of intermediate metabolite recognition
- ✓ stabilization of the desired physiological state

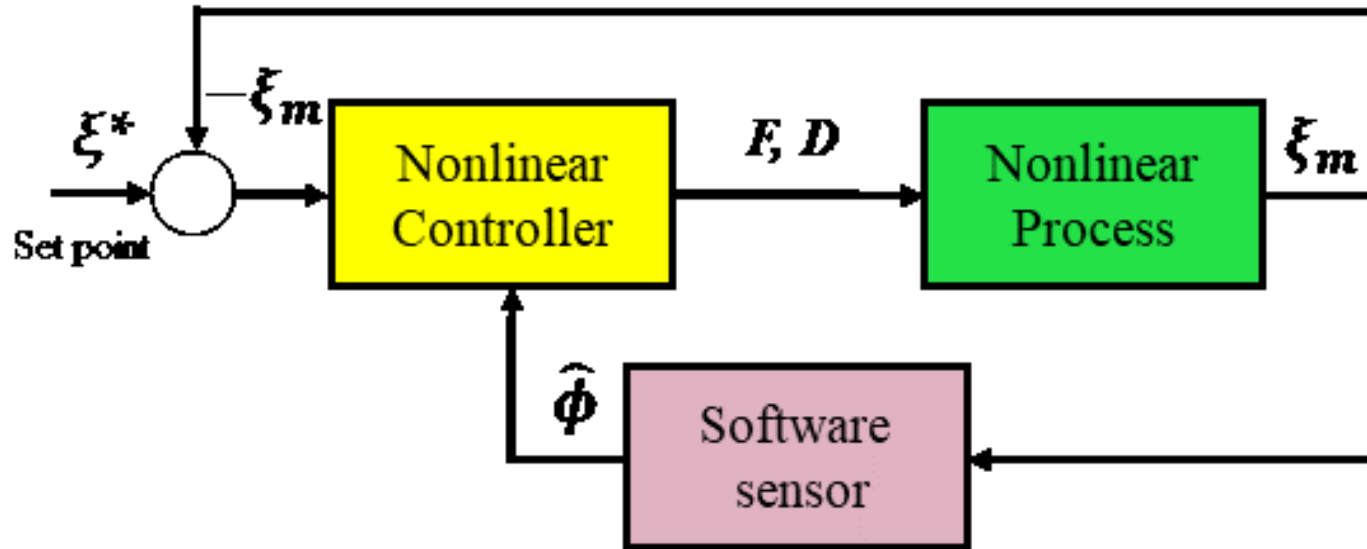


Model-based adaptive control algorithms of bioreactors – a brief review

3. Applications of proposed theoretical solution

- ✓ fully adaptive control of the main substrate

Fully adaptive control of main substrate



Case studies:

1. Control of gluconic acid production by *Aspergillus niger*
2. Control of Alpha-amylase production by *Bacillus subtilis*

Advantages: The process kinetics, $\phi(t)$, is presented as a fully unknown time-varying parameter. Optimal SS tuning is done. The SS included in the control law makes it fully adaptive in terms of kinetics.

Limitation: It is mainly applied for the stabilization of the limiting substrate

Model-based adaptive control algorithms of bioreactors – a brief review

3. Applications of proposed theoretical solution

- ✓ partially adaptive control of intermediate metabolite recognition

Control Marker

$$\Delta = \hat{\Phi}_1 - \hat{\Phi}_2$$

$\hat{\Phi}_1$

Intermediate metabolite production rate

$\hat{\Phi}_2$

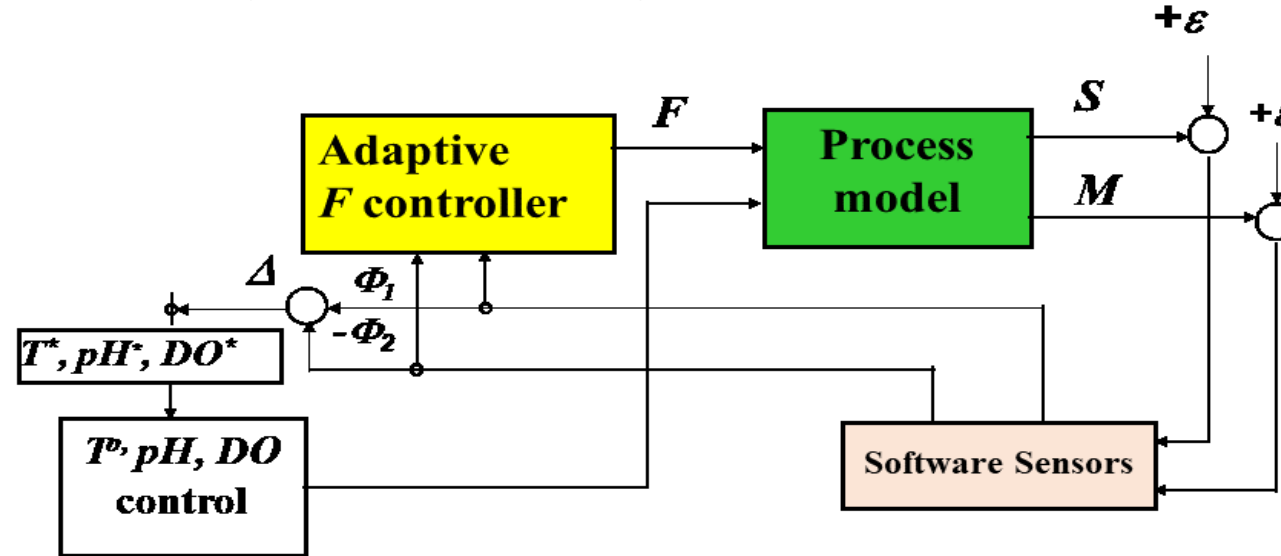
Intermediate metabolite consumption rate

Model-based adaptive control algorithms of bioreactors – a brief review

3. Applications of proposed theoretical solution

- ✓ partially adaptive control of intermediate metabolite recognition

Partially adaptive control of an intermediate metabolite



Case studies:

1. Impulse control of simultaneous saccharification and fermentation of starch to ethanol (SSFSE)
2. Impulse Adaptive Control of Biopolymer Production by Mixed Culture

Advantages: The control stabilizes an intermediate metabolite at an optimal value using a marker as the difference between consumption and production of that metabolite

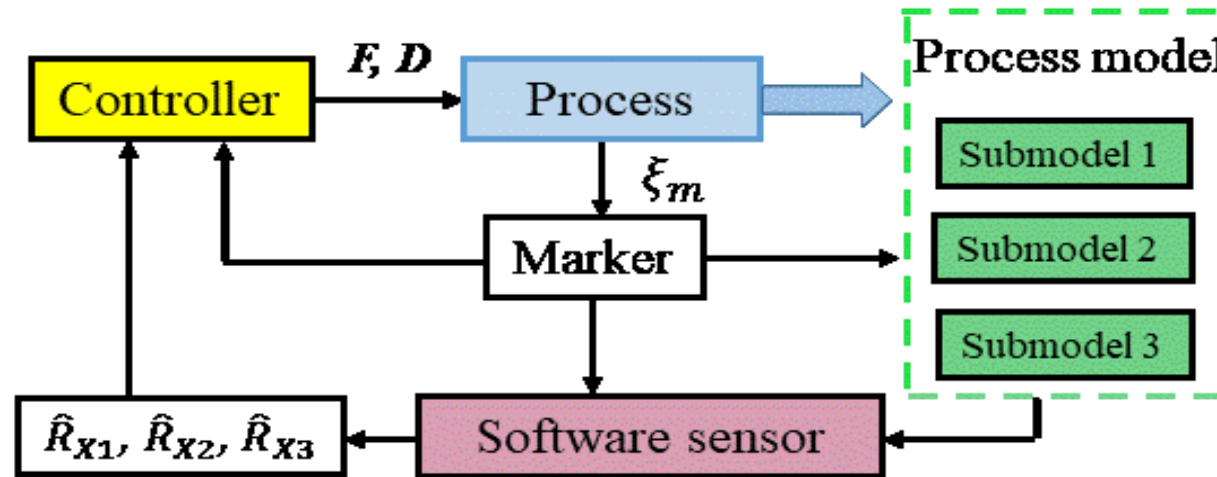
Limitation: The SS included in the control law makes it partially adaptive in terms of kinetics.

Model-based adaptive control algorithms of bioreactors – a brief review

3. Applications of proposed theoretical solution

- ✓ stabilization of the desired physiological state

Recognition and stabilization of desired physiological state



Advantages: Monitoring of physiological states in multi-rate processes by a marker of the kinetics of an intermediate metabolite. Recognition and stabilization of the desired physiological state.

Limitation: The SS included in the control law makes it partially adaptive in terms of kinetics.

Model-based adaptive control algorithms of bioreactors – a brief review

3. Applications of proposed theoretical solution

- ✓ stabilization of the desired physiological state

Case study: fed-batch fermentation of *E. coli*

boundary conditions for changing the regime of glucose from oxidative to oxidative-fermentative:

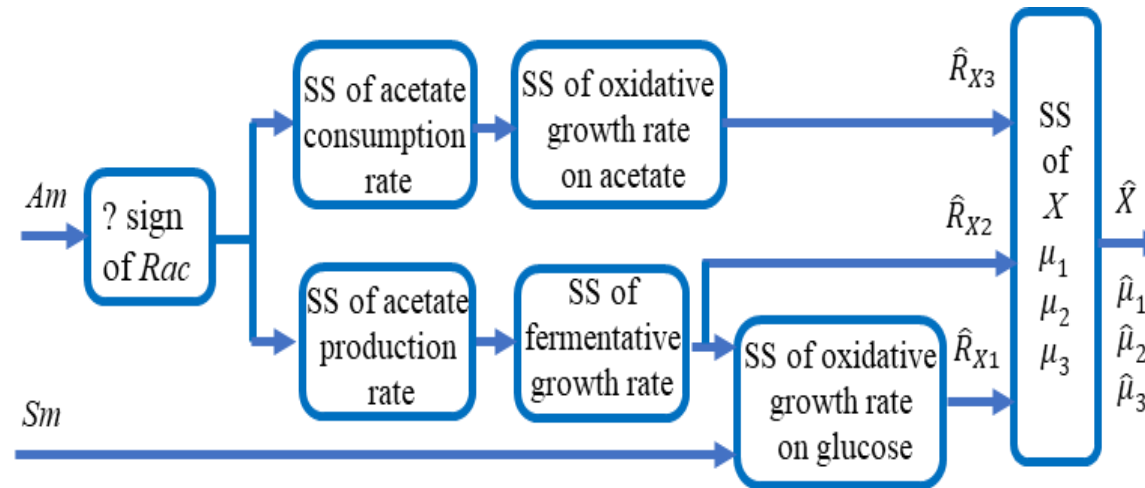
$R_{ac} = 0, G \neq 0$ oxidative growth on glucose

$R_{ac} > 0, G \neq 0$ oxidative-fermentative growth on glucose

boundary conditions for changing the regime of acetate production depending on the presence of glucose

$R_{ac} < 0, G \neq 0$ oxidative growth on acetate and glucose

$R_{ac} < 0, G = 0$ oxidative growth on acetate



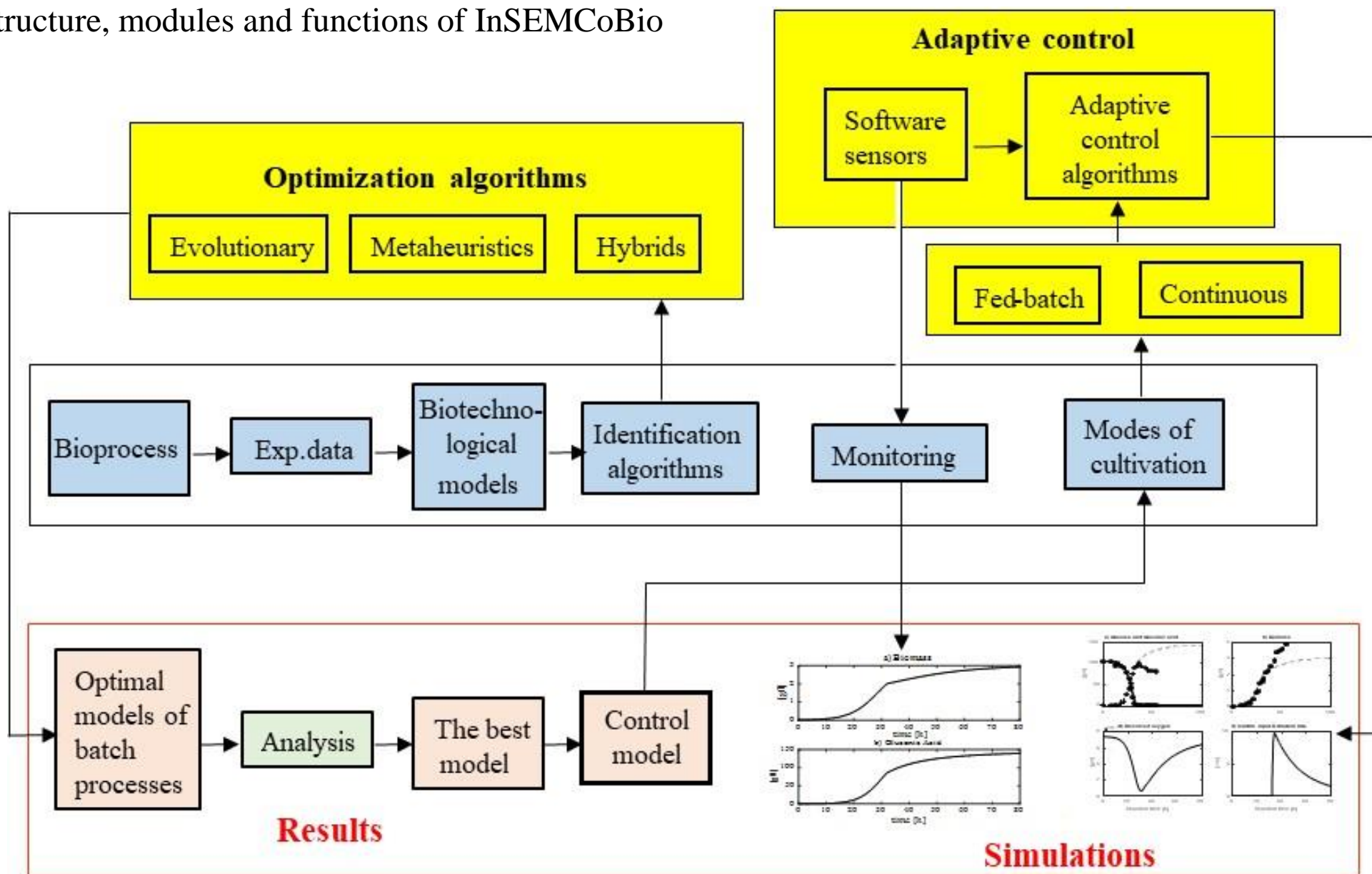
Scheme of software sensors designed for monitoring of the physiological states

$$F = (W(-\Lambda_1(G^* - G_m) + k_1\hat{R}_{X1} + k_2\hat{R}_{X2}) / (G_{in} - G_m))$$

Adaptive Control algorithm

Development of a Interactive System for Education in Modelling and Control of Biotechnological Processes (InSEMCoBio)

1. Structure, modules and functions of InSEMCoBio



FILE

← → ↻ ↺

D: ► InSEMCoBio ►

Current Folder

- Name ▲
- Control_GA
- EA Results
- Experimental Data
- Figures
- forms
- tests
- IdentificationPanel.mlapp
- IdentificationPanel_FixedSizeOfModelP
- GAS
- Models
- ModelTests
- OptimizationAlgorithms
- Parameters
- visualization
- Configurations.m
- FermentationProcess.m
- myData.txt
- System.m
- Tests.m
- Utils.m

IdentificationPanel_FixedSizeOfModelPanel.mlapp

No details available

Identification Panel

Current Step

- Select Fermentation Process
- Select Model and Kinetics
- Load Experimental Data
- Model Parameter Identification

Gluconic Acid Process Control

Choose Fermentation Process

-- Select a fermentation process --

-- Select a fermentation process --

E. coli MC4110 Fed-batch

Gluconic acid batch fermentation

Logs

Step	Record

Selected	MK	ALG	Results

Current Step

- Select Fermentation Process
- Select Model and Kinetics
- Load Experimental Data
- Model Parameter Identification

Gluconic Acid Process Control

Choose Fermentation Process

E. coli MC4110 Fed-batch ▼

Choose Model and Kinetics

Mass Balance Equations	Kinetic Models
<input checked="" type="checkbox"/> $dX/dt = \mu \cdot X - F/V \cdot X$	<input checked="" type="radio"/> Monod
<input checked="" type="checkbox"/> $dS/dt = -1/Y_{xs} \cdot \mu \cdot X + (S_o - S) \cdot F/V$	<input type="radio"/> Contoa
<input type="checkbox"/> $dO_2/dt = 1/Y_{ox} \cdot \mu \cdot X + K_{la} \cdot (O_2^* - O_2) - F/V \cdot O_2$	<input type="radio"/> Fujimoto
<input checked="" type="checkbox"/> $dV/dt = F$	

Choose Algorithm

-- Select an algorithm -- ▼

- Select an algorithm --
- Evolutionary Algorithm
- Genetic Algorithm
- EA-GA Hybrid

Logs

Step	Record
FP	E. coli MC4110 Fed-batch
Data	EcoliDataSet.xls

Selected	MK	ALG	Results

Current Step

- Select Fermentation Process
- Select Model and Kinetics
- Load Experimental Data
- Model Parameter Identification

Choose Fermentation Process

Gluconic acid batch fermentation

Choose Model and Kinetics

Mass Balance Equations: $dX/dt = R_x$ $dGA/dt = R_{ga}$ $dS/dt = -1/Y_{xs}R_x - 1/Y_{sga}R_{ga}$ $dO_2/dt = 1/Y_{ox}R_{ga} + K_{la}(O_2^* - O_2)$

Kinetic Models: Monod

Choose Algorithm

Evolutionary Algorithm

Set Algorithm Parameters **Set Problem Parameters**

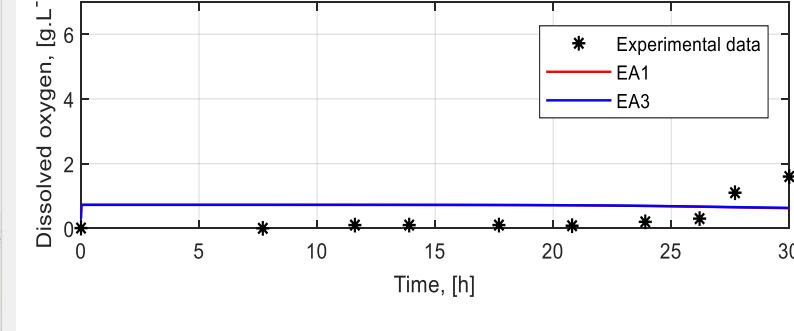
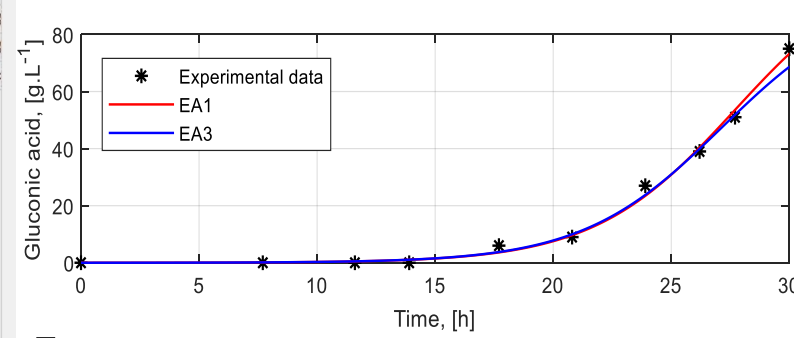
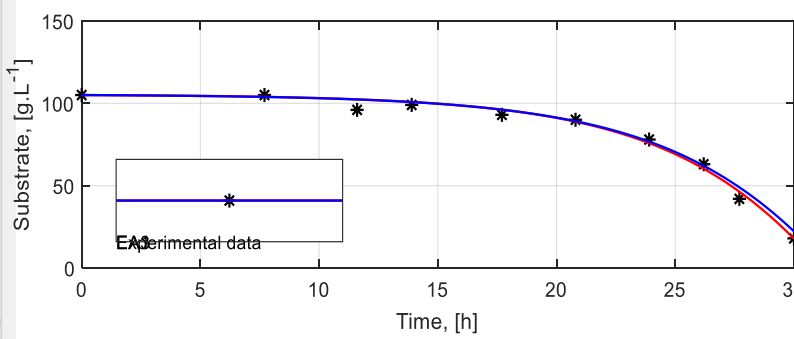
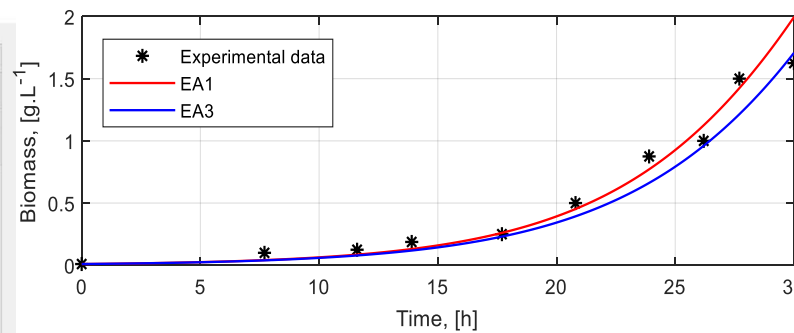
Max Iter	<input type="text" value="5"/> (1, 5)	Mumax	<input type="text" value="0.15"/> (0.15, 0.2)
Step	<input type="text" value="2"/> (0, 5)	K	<input type="text" value="8.031"/> (6.5, 9)
		Muga	<input type="text" value="0.335"/> (0.3, 0.4)
		Kga	<input type="text" value="107.1"/> (90, 120)
		1/Y _{xs}	<input type="text" value="6.262"/> (5, 7)
		1/Y _{sga}	<input type="text" value="0.028"/> (0.02, 0.03)
		1/Y _{ox}	<input type="text" value="0.81"/> (0.7, 0.9)

Logs

Step	Record
FP	Gluconic acid batch fermentation
Data	GADataset.xlsx

Selected	MK	ALG	Results
<input checked="" type="checkbox"/>	GAB, Monod	EA1	J = 123.34 Mumax = 0.19 K =
<input type="checkbox"/>	GAB, Monod	EA2	J = 123.34 Mumax = 0.19 K =
<input checked="" type="checkbox"/>	GAB, Monod	EA3	J = 1768.02 Mumax = 0.18 K =

Gluconic Acid Process Control



Current Step

Select Fermentation Process

Choose Fermentation Process

Gluconic acid batch fermentation

Model and Kinetics

Balance Equations

$$\frac{dX}{dt} = R_x$$

$$\frac{dGA}{dt} = R_{ga}$$

$$\frac{dS}{dt} = -1/Y_{xs} \cdot R_x - 1/Y_{sga} \cdot R_{ga}$$

$$\frac{dO_2}{dt} = 1/Y_{ox} \cdot R_{ga} + K_{la} \cdot (O_2^* - O_2)$$

Kinetic Models

Monod

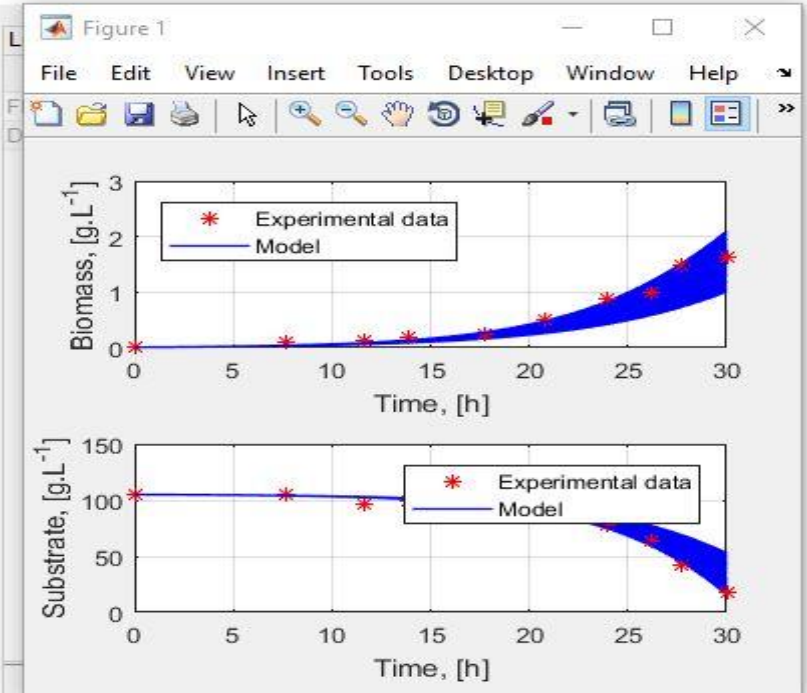
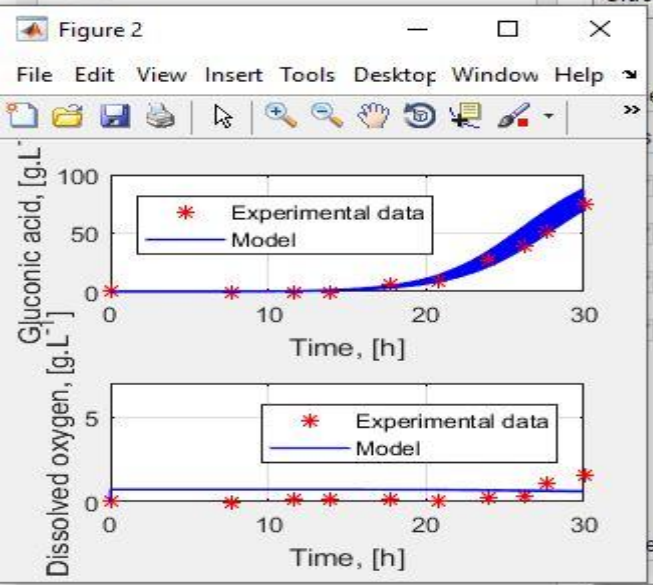
Set Model

Load Data

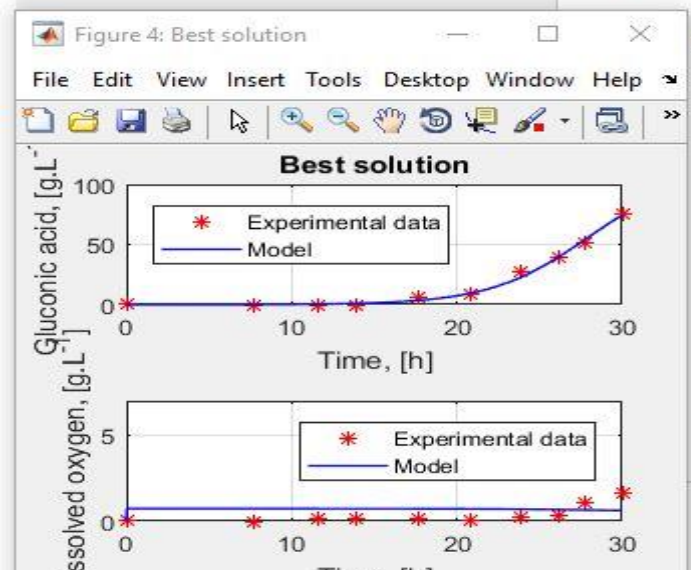
Evolutionary Algorithm

Set Algorithm Parameters

Set Problem Parameters



0.33 Kga = 112.44 K1 = 6.12 K2 = 0.03 K3 = 0.79, meanJ = 1075.1... |M



Max Iter (1, 5)

Step (0, 5)

Mumax (0.15, 0.2)

K (6.5, 9)

Muga (0.3, 0.4)

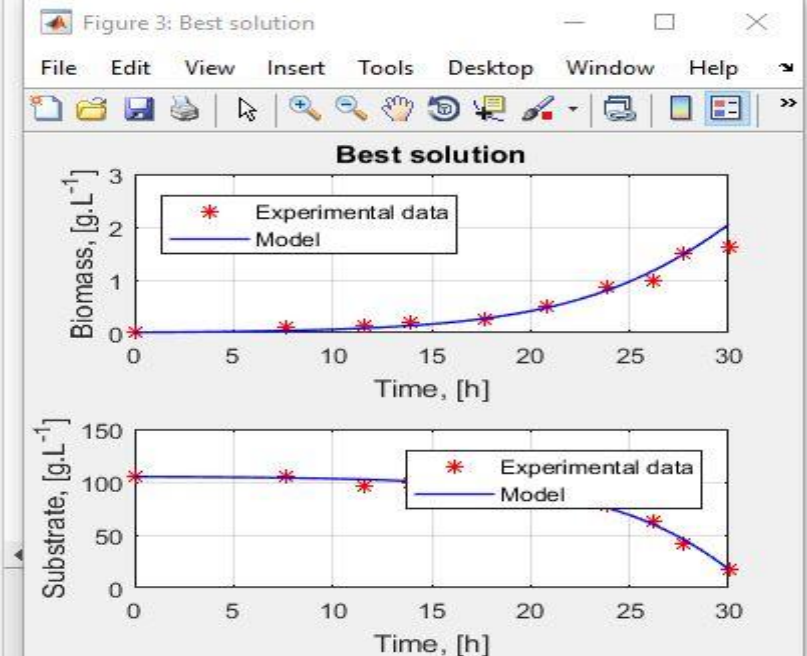
Kga (90, 120)

1/Y_{xs} (5, 7)

1/Y_{sga} (0.02, 0.03)

1/Y_{ox} (0.7, 0.9)

Run



Identification Panel

Current Step

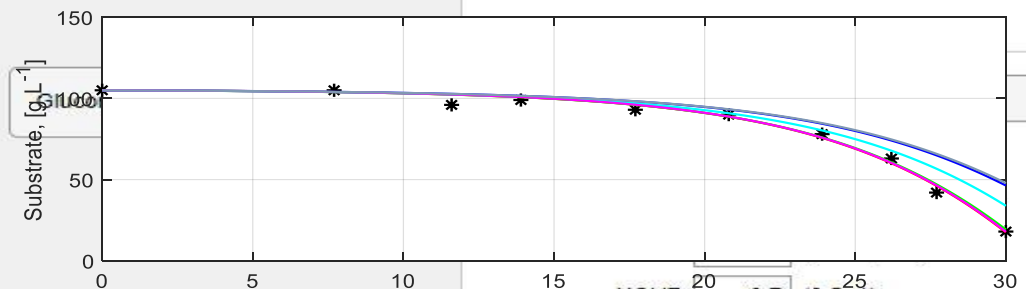
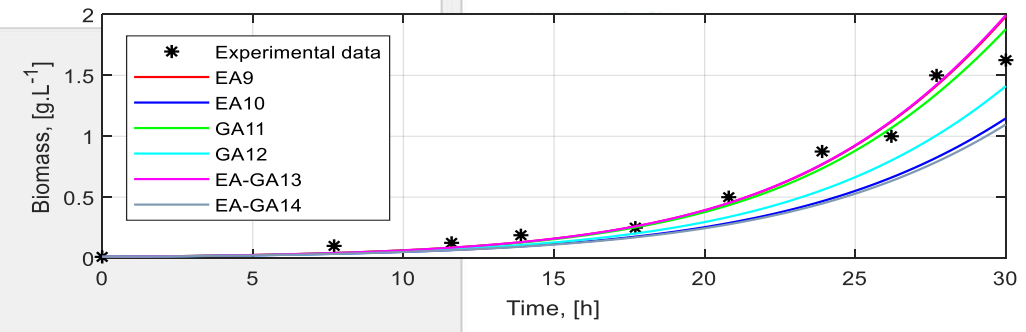
- Select Fermentation Process
- Select Model and Kinetics
- Load Experimental Data
- Model Parameter Identification

Choose Fermentation Process

Gluconic acid batch fermentation

Choose Model and Kinetics

Mass Balance Equations



Set Problem Parameters

XOVR (0.5, 1)

NIND (1, 50)

MAXGEN (1, 50)

GGAP (0.5, 1)

NRUN (1, 10)

Max Iter (1, 5)

Step (0, 5)

Kinetic Models

Monod

Set Model

Load Data

Set Problem Parameters

Mumax (0.15, 0.2)

K (6.5, 9)

Muga (0.3, 0.4)

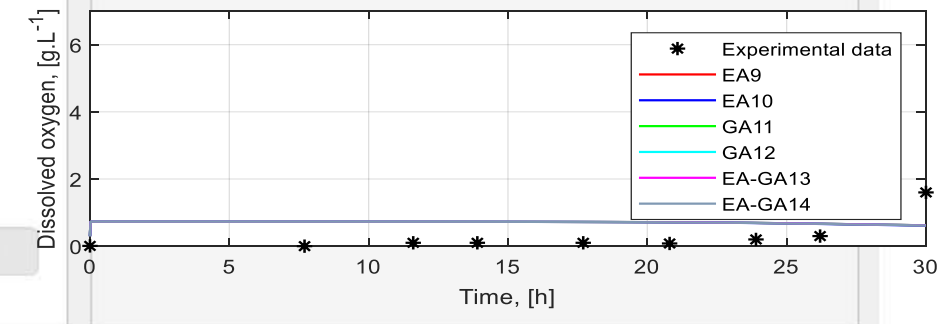
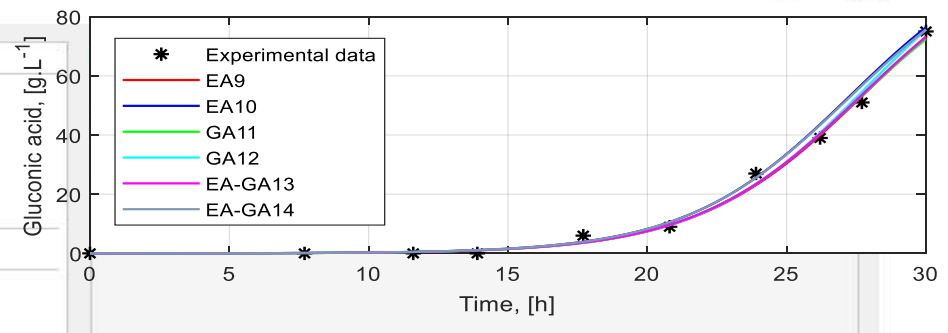
Kga (90, 120)

1/Yxs (5, 7)

1/Ysga (0.02, 0.03)

1/Yox (0.7, 0.9)

Run



Selected	MK	ALG	Results
<input checked="" type="checkbox"/>	GAB, Monod	EA9	J = 123.20 Mumax = 0.19 K =
<input checked="" type="checkbox"/>	GAB, Monod	EA10	J = 2510.91 Mumax = 0.16 K =
<input checked="" type="checkbox"/>	GAB, Monod	GA11	J = 128.81 Mumax = 0.18 K =
<input checked="" type="checkbox"/>	GAB, Monod	GA12	J = 643.25 Mumax = 0.17 K =
<input checked="" type="checkbox"/>	GAB, Monod	EA-GA13	J = 123.34 Mumax = 0.19 K =
<input checked="" type="checkbox"/>	GAB, Monod	EA-GA14	J = 1804.15 Mumax = 0.16 K =

Compare Results

Continuous Control of Glucose concentration

$$D = \frac{-\lambda(G^* - G) - X_e G \theta_2 - G O_2 \theta_3}{G - G_{in}}$$

Identification Panel

Current Step

- Select Fermentation Process
- Select Model and Kinetics
- Load Experimental Data
- Model Parameter Identification

Choose Fermentation Process

Gluconic acid batch fermentation

Choose Model and Kinetics

Mass Balance Equations

- $dX/dt = R_x$
- $dGA/dt = R_{ga}$
- $dS/dt = -1/Y_{xs} \cdot R_x - 1/Y_{sga} \cdot R_{ga}$
- $dO_2/dt = 1/Y_{ox} \cdot R_{ga} + K_{la} \cdot (O_2^* - O_2)$

Kinetic Model

Process model

$$\begin{aligned} dX_e/dt &= X_e G Q_a - D X_e \\ dG/dt &= -X_e G Q_b - G O_{2c} - D(G - G_{in}) \\ dO_2/dt &= -G O_{2d} - D O_2 + K_{la}(O_2^* - O_2) \\ dGA_e/dt &= G O_{2f} - D GA_e \end{aligned}$$

Control law

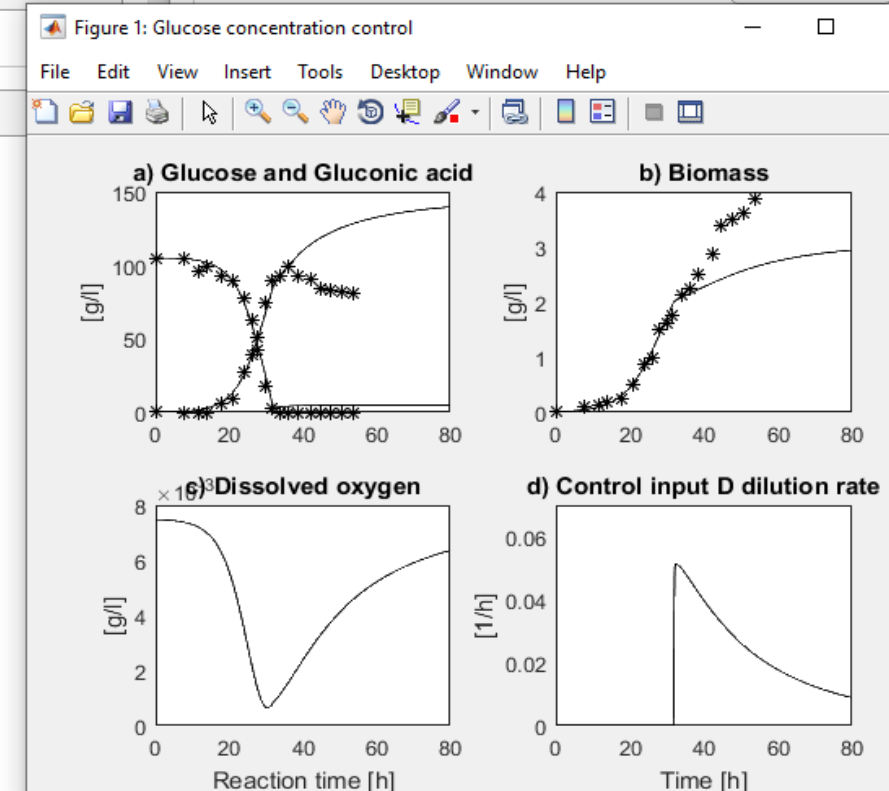
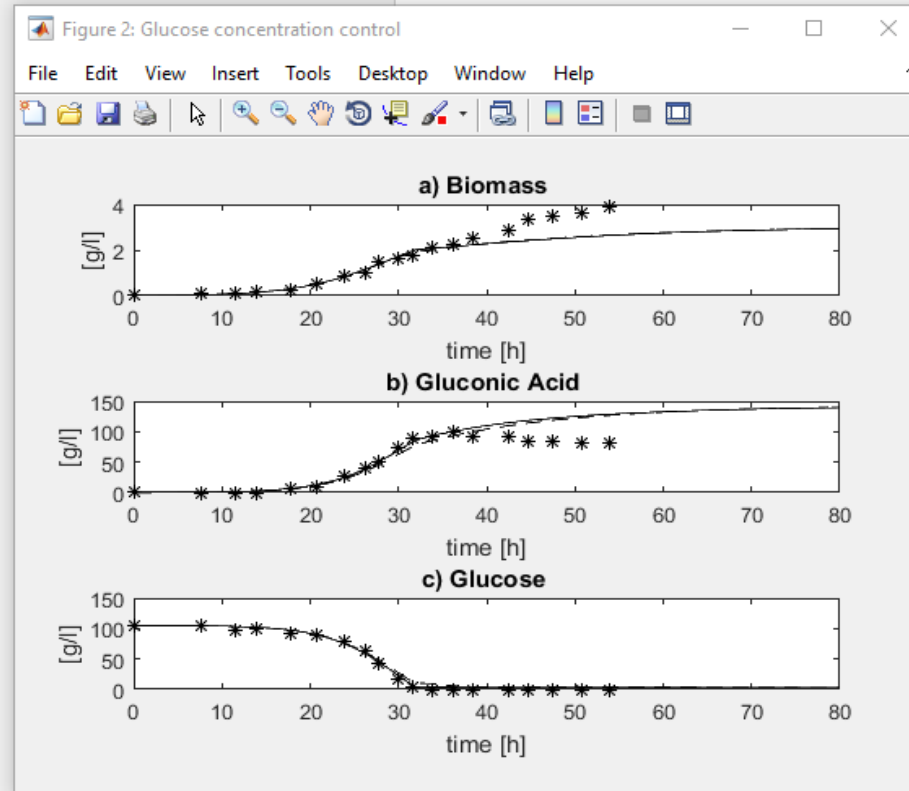
Gluconic acid concentration

$$D = (-\lambda(GA^* - GA_e) - X_e G Q_b + G O_{2f}) / GA_e$$

Glucose concentration

$$D = (-\lambda(G^* - G) - X_e G Q_b - G O_{2c}) / (G - G_{in})$$

Set Model Start



Continuous Control of Gluconic Acid Concentration

$$D = \frac{-\lambda(GA^* - GA_e) + GO_2\theta_5}{GA_e}$$

Identification Panel

Current Step

- Select Fermentation Process
- Select Model and Kinetics
- Load Experimental Data
- Model Parameter Identification

Choose Fermentation Process

Gluconic acid batch fermentation

Choose Model and Kinetics

Mass Balance Equations

- $dX/dt = R_x$
- $dGA/dt = R_{ga}$
- $dS/dt = -1/Y_{xs} \cdot R_x - 1/Y_{sga} \cdot R_{ga}$
- $dO_2/dt = 1/Y_{ox} \cdot R_{ga} + K_{la} \cdot (O_2^* - O_2)$

Kinetic Model

Monod

Set Model

Gluconic Acid Process Control

Process model

$$\begin{aligned} dX_e/dt &= X_e G Q_a - D X_e \\ dG/dt &= -X_e G Q_b - G O Q_c - D(G - G_{in}) \\ dO/dt &= -G O Q_d - D O + K_{la}(O^* - O) \\ dGA_e/dt &= G O Q_f - D GA_e \end{aligned}$$

Control law

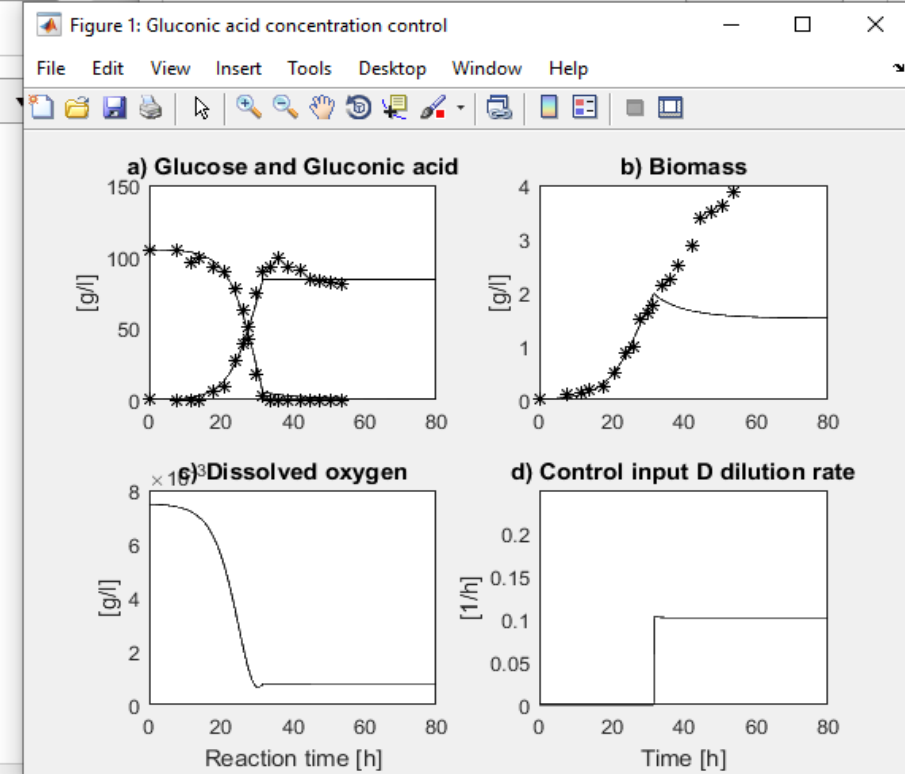
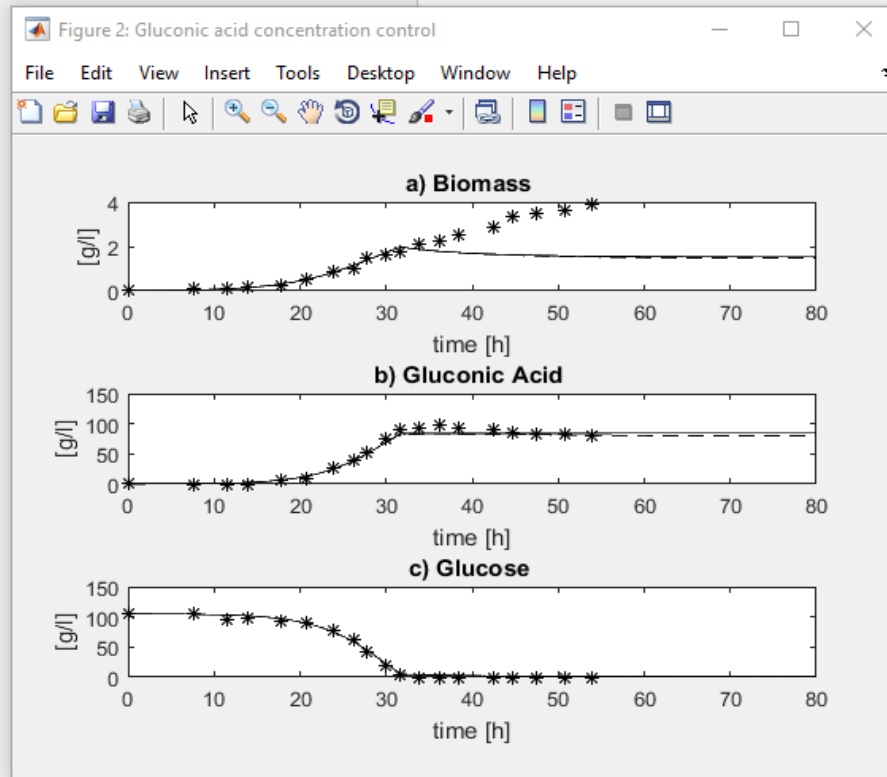
Gluconic acid concentration

$$D = (-\lambda(GA^* - GA_e) - X_e G Q_b + G O Q_f) / GA_e$$

Glucose concentration

$$D = (-\lambda(G^* - G) - X_e G Q_b - G O Q_c) / (G - G_{in})$$

Start



Acknowledgments This research has been supported by the National Scientific Fund of Bulgaria under the Grant KII-06-H3/23 “Interactive System for Education in Modelling and Control of Bioprocesses (InSEMCoBio)”.

THANKS FOR YOUR ATTENTION